

# MCA® PPM Triazine 765

#### **Product Description:**

MCA<sup>®</sup> AP-PPMT 765 is a "Ready-to-Use" synergistic blend of ammonium polyphosphate with the proprietary<sup>1)</sup> polymeric, halogen-free nitrogen synergist MCA<sup>®</sup> PPM-Triazine HF for fire retardation by intumescence; derived from phosphorus nitrogen synergism. In the event of fire the plastic material containing such a flame retardant system foams, cross-links and forms a solid char at the surface acting as a fire shield. The protective layer also imparts a heat-insulation effect, reduces oxygen permeability and prevents dripping of molten polymer, if and wherever it can occur. Such systems are also characterized by low smoke density, and low toxic fumes.

MCA® AP-PPMT 765, containing inert large molecular weight MCA® PPM-Triazine HF, is particularly recommended where state-of-the-art commercial blends of ammonium polyphosphate with small molecular weight nitrogen synergists fail either in processing or in performance such as due to sublimation, liberation of toxic ammonia by self-condensation, mould deposits, and plate-out from or interaction with the polymer itself.

Ref. 1: European (and World-Wide) Patent Application Nrs. EP 08008717.4 and EP 08015381

## Chemical Formula (MCA® PPM-Triazine HF):

Molecular formula (MCA® PPM-Triazine HF): [C11H16N6O]n.C4H9NO

Molecular weight (MCA® PPM-Triazine HF ): Approx. 2755

**CAS Number (MCA® PPM-Triazine HF:** 93058-67-4/1078142-02-5

Chemical Name (MCA® PPM-Triazine HF):

Poly-[2,4-(piperazine-1,4-yl)-6-(morpholine-4-yl)-1,3,5-triazine]/ Piperazin; Polymer with morpholine-2,4,6-trichloro-1,3,5-triazine reaction product

### **Physical Properties:**

**Appearance:** Free-flowing, off-white crystalline powder

Odour: None

Melting point: Infusible (> 290°C)

Specific gravity (25°C): 1.72 g/cm<sup>3</sup>
Cl content: < 0.1%
Water content: < 0.5%
Water solubility: Insoluble
Aggregated particles (average): 12µm

TGA: < 2% weight-loss up to 300°C

#### **Chemical Properties:**

Chemically inert and blendable with almost all additives, and particularly the HALS light stabilizers

#### **Recommended Applications:**

 $MCA^{\otimes}$  AP-PPMT 765 is recommended for use in polypropylene and other high-temperature polymers: A total loading of 20-25% is enough to achieve LOI > 30% & UL 94 V0 (in addition to realizing other benefits such as low smoke density and less toxic fumes)

MCA® AP-PPMT 765 can also be used in polyurethane foams. It is recommended to make and use a dispersion of MCA® AP-PPMT 765 either in polyol or isocyaanate for the application. To prevent the solids from settling, the MCA® AP-PPMT 765 suspensions should be stirred or circulated by pump. The following classifications can be achieved:

The mixing and processing methods customary in powder processing of polymers are adequate for the incorporation of MCA<sup>®</sup> AP-PPMT 765.

Casting resins based on epoxy resins or unsaturated polyester resins achieve the classification UL 94-V0 with MCA® AP-PPMT 765.

#### Safety and Handling:

For regulatory details such as the classification and labelling as dangerous substances or goods please refer to the corresponding Material Safety Data Sheet.

#### **Transportand Storage:**

ADR: no restrictions.
ADNR: no restrictions
RID: no restrictions
IATA: no restrictions
IMDG: no restrictions

#### Packaging:

MCA® AP-PPMT 765 is delivered in 25 kg paper bags.